

FC53 - <offline>

"P-816B"

P-816B

Name:**Family:****Author:****Version:** 0.0**Block version:** 2**Time stamp Code:**

03/13/2011 12:04:58 PM

Interface:

04/12/2006 10:33:57 PM

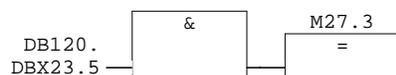
Lengths (block/logic/data): 00214 00100 00002

Name	Data Type	Address	Comment
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

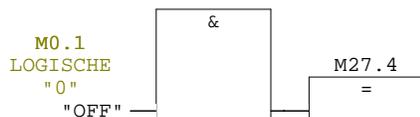
Block: FC53 P-816B

Network: 1 Vergrendeling aansturing

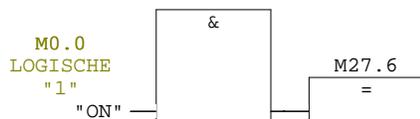
LGA-816 is interlock voor pomp aansturing.



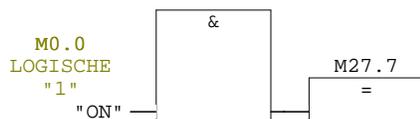
Network: 2 Blokkering aansturing



Network: 3 Proces start



Network: 4 Proces stop



Network: 5 Permanente status laden

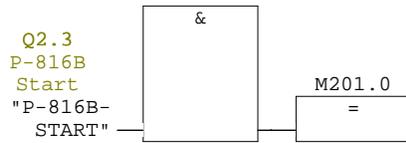
M206.0 = Auto/hand SCADA (1/0)

M206.1 = Start SCADA

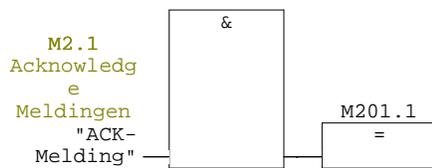
M206.2 = Stop SCADA
M206.3 = Bypass interlock SCADA

OPN	DB	100	
L	DBW	54	
T	MW	206	//SCADA commando's
L	DBW	254	
T	MW	204	
L	MB	27	
T	MB	200	

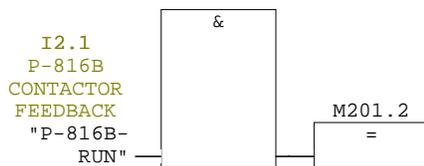
Network: 6 Status start commando



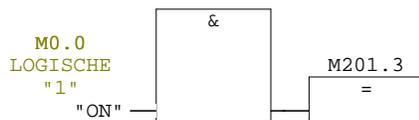
Network: 7 Status ack meldingen



Network: 8 Status run melding



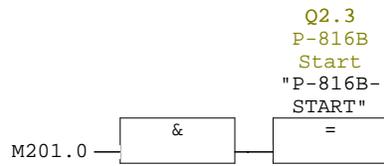
Network: 9 Externe storing motor



Network: 10 Motor sturing



Network: 11 Start commando



Network: 12 Permanente status opslaan

L	MB	200
T	MB	27
L	MW	204
T	DBW	254
L	MW	206
T	DBW	54
OPN	DB	108
L	MB	202
T	DBB	36