Marcel Jordaan

From:	HAUS Europe B.V. | Sander van Hattem <s.vanhattem@hauseurope.com>
Sent:	Monday, 17 February 2020 09:02
To:	Marcel Jordaan
Subject:	FW: new Polymer Unit Program

Beste Michel,

Hieronder de gegevens van onze programmeur wat hij al in onze PLC heeft gezet.
Ik kan er zelf geen chocola van maken, maar hoop dat jij dat wel kan.
Ik heb ook nog een download link naar het originele programma meegestuurd maar dit is dus beveiligd maar wellicht kan je er toch iets mee.

https://we.tl/t-TyWT8mZqct

Password to modify network from PLC and HMI and PLC hardware configuration is: 232818983

Mocht je vragen hebben dan hoor ik dat graag,

Groeten,

Sander.

Van: Mustafa Gündemir \| Eopy <mustafa.gundemir@gmail.com>
Verzonden: vrijdag 14 februari 2020 11:48
Aan: HAUS Europe B.V. \| Sander van Hattem <s.vanhattem@hauseurope.com>
Onderwerp: new Polymer Unit Program

Dear Sander For the Polymer Unit new program,

It should be programmed in the system with IP addresses of

Polymer System1 Profinet Name :	HMI_3	IP	192.168.31.101
Polymer System1 Profinet Name :	PLC_3	IP	192.168.31.102
Polymer System1 Profinet Name :	HMI_4	IP	192.168.31.103
Polymer System2 Profinet Name :	PLC_4	IP	192.168.31.104

Subnet mask   : 255.255.255.0
gateway   :192.168.31.1

Can You also ask programmer to use the range starting with FC200, FB200, DB200 in his program ?

And the picture is from teh data block in regular Kozgho program. It may not be possible to apply for new program but if he can refer it.

	Name	Data type	Offset	Start value	Retain	Accessible f...	Writa...
1	▼ Static				☐	☐	☐
2	CONCENTRATION	Real ▤	0.0	0.0	☐	☑	☑
3	FLOW L/H	Real	4.0	0.0	☐	☑	☑
4	POIN1 CALIBRATION ml	Real	8.0	0.0	☐	☑	☑
5	POINT 2 CALIBRATION...	Real	12.0	0.0	☐	☑	☑
6	IDEAL FLOW l/h	Real	16.0	0.0	☐	☑	☑
7	EMULTION CONCENTR...	Real	20.0	0.0	☐	☑	☑
8	LEVEL %	Int	24.0	0	☐	☑	☑
9	REFILL VALUE %	Int	26.0	0	☐	☑	☑
10	LEVEL ALARM VALUE %	Int	28.0	0	☐	☑	☑
11	ALARM PUMP INVERTER	Bool	30.0	false	☐	☑	☑
12	DILUTION MIXER FAIL...	Bool	30.1	false	☐	☑	☑
13	MATURATION MIXER F...	Bool	30.2	false	☐	☑	☑
14	DILUTION MIXER WOR...	Bool	30.3	false	☐	☑	☑
15	MATURATION MIXER ...	Bool	30.4	false	☐	☑	☑
16	EMULTION LEVEL ALA...	Bool	30.5	false	☐	☑	☑
17	PUMP WORKING	Bool	30.6	false	☐	☑	☑
18	WATER VALVE OPEN	Bool	30.7	false	☐	☑	☑
19	LOW LEVEL ALARM	Bool	31.0	false	☐	☑	☑
20	FLOW ALARM	Bool	31.1	false	☐	☑	☑
21	REMOTE ON-OFF	Bool	31.2	false	☐	☑	☑
22	EMERGENCY STOP	Bool	31.3	false	☐	☑	☑

Can you also send him Kozeghıo original program?

Thanks in advance.

Selamlar / Best Regards

Mustafa Gündemir
Endüstriyel Otomasyon Proje Yazılım ve Danışmanlık Hizmetleri
Karacaoğlan Mah. Izeltaş Galeria Sitesi No 7/1-I Işıkkent Bornova İzmir Türkiye
Tel : +90 232 4624498   Fax: +90 232 4624428   www.eopy.com.tr